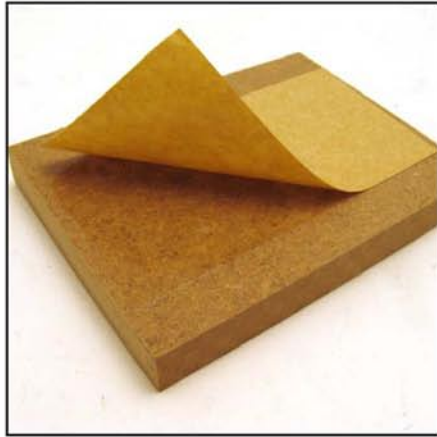


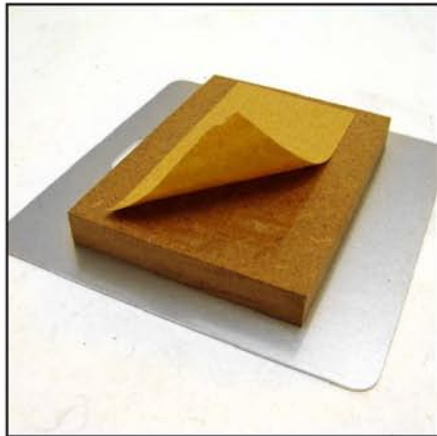
4005 - Shadow Mount



1)



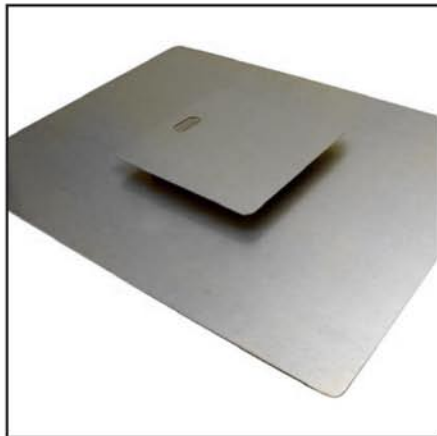
Decide if you want the aluminum piece to be decorated or not. You can leave it blank with the silver side out or use the white side to add a photo credit, a studio/lab logo, or even personalize it for the customer. To decorate, simply sublimate the square as you would any other piece of aluminum, before starting the assembly process.



2)

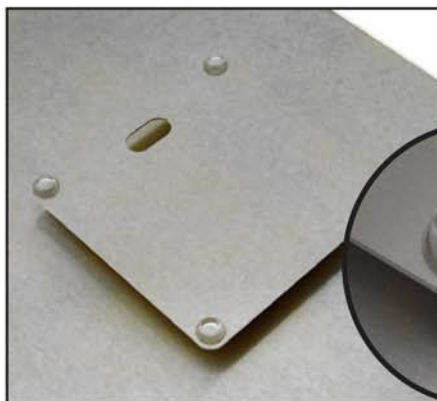
1) The first step in properly attaching a Shadow Mount is to remove the protective film layer from *one* side of the 1/2" MDF block, revealing its adhesive. We will remove the film from the other side in the next step.

2) Once the tape has been removed from the first side, place the side with the adhesive revealed down in the center of the aluminum piece. Once you have properly aligned the pieces, firmly press down MDF with the palm of your hand in order to fully set the adhesive. Once you have done so, you can remove the adhesive film from the remaining side to attach to the photo panel.



3)

3) With the remaining side ready to set, line up the Shadow Mount piece in the very center of your ChromaLuxe® aluminum photo panel and press firmly, just as you did when combining the two mounting pieces. Be sure to check that your alignment is correct before pressing down. Once the glue activates, it is very difficult to re-adjust. You now have a finished Shadow Mount; however, if you also purchased the optional rubber wall bumpers (#4007), see step 4 below.



4)

4) To attach the rubber wall bumpers, start by carefully peeling each one off of their sheet. After removing it from the sheet, place it at the corner of the back of the aluminum mounting piece (*we recommend appx. 1/16" from the edge as shown below*). Once it is lined up properly, just press down lightly with your finger tip. Repeat this on each corner.

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